

**Technologische Plattformen der Mikrosystemtechnik für die schnellere wirtschaftliche  
Wirksamkeit von Ergebnissen der Grundlagen- und angewandten Vorlaufforschung**

**Technology platforms of microsystems technology –  
a key for results of basic research featuring fast economic efficiency**



Forschungsinstitut  
für **Mikrosensorik**  
und **Photovoltaik** GmbH

A.Steinke, A.Albrecht, O.Brodersen, Th.Ortlepp

---

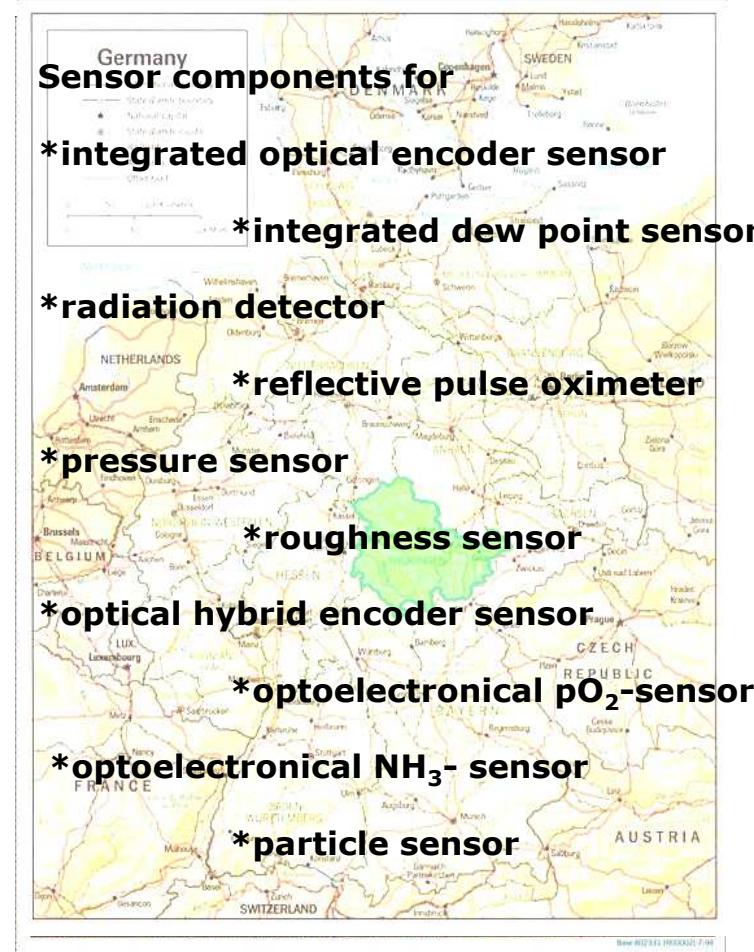
## **Content**

- 0 CiS at a glance – experiences with microsystem based product innovation**
- 1 Open technology platform – common denominator for market demand and economic efficiency of R&D
  - Product driven technology platform – present and future
  - Summary

## 0 CiS at a glance – experiences with microsystem based innovation



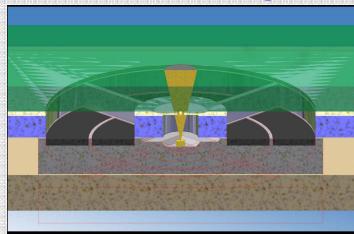
### - CiS practical experiences -



### Business Unit amos: MORES® Technology platform

#### **Particle Sensors**

- Measurement of particle concentration in fluidics
- Customer specific solutions
- Simulation and design



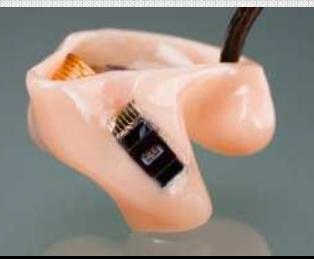
#### **Levelling Sensors**

- Levelling for balances
- +/- 10° accuracy for levelling
- Customer specific solution



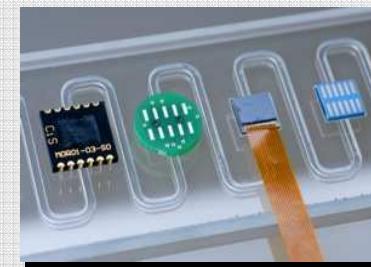
#### **Life Science Sensors**

- Monitoring of cardiovascular parameters
- Customer specific solutions
- Simulation and design



#### **Fluorescence Sensors**

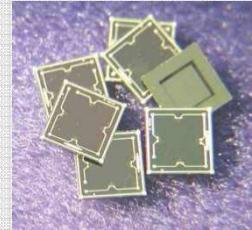
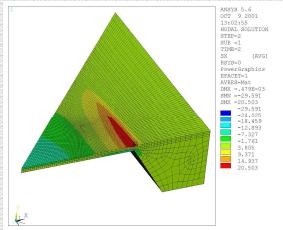
- Biological and chemical sensors
- Measurement in micro fluidic systems
- Customer specific solution



## Business Unit MEMS: piezoresistive & impedimetric platform

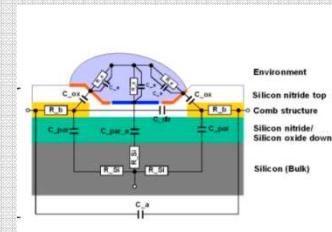
### Piezoresistive Sensors

- High stability pressure sensors
- Customer specific solutions
- Simulation and design



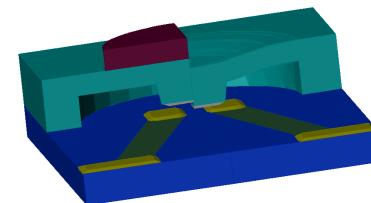
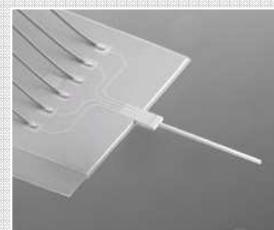
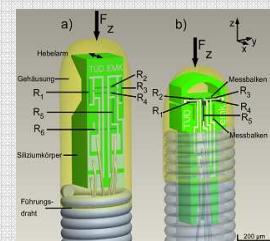
### Impedimetric Sensors

- Micro condensation / Dew point sensors
- sensitive layer based sensors
- in-line micro fluidic sensors



### Micro mechanical Components / Modules

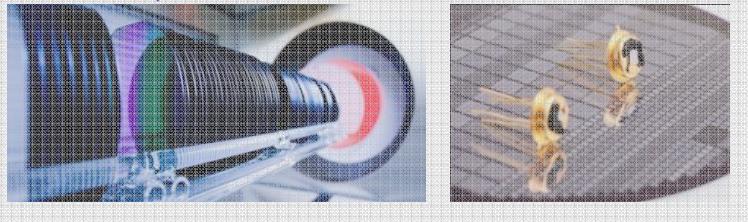
- Cantilever, probe tips, force sensors
- Bi-stable zero power sensors



## Business Unit: Silicon Detectors

### **Silicon-Photodiodes**

- planar photodiodes and photodiode arrays:  
custom specific geometry / layout and  
housing
- Silicon-Photomultiplier
- Avalanche Photodiodes, Geiger-Mode-APD
- On-chip Filter



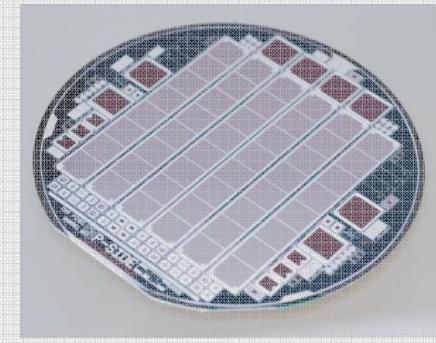
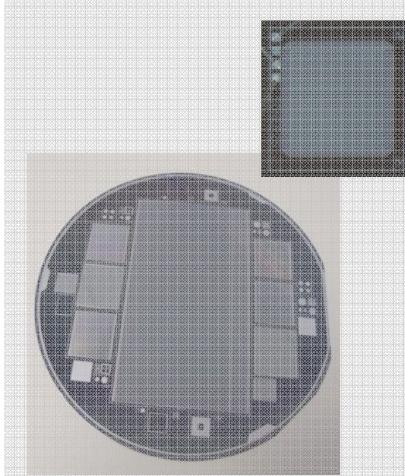
### **Additional Services**

- Multi-Project-Wafer Services
- Device and defect analysis
- Under-Bump-Metallization, coating & plating,  
Through-Silicon Vias



### **Radiation and Particle Detection**

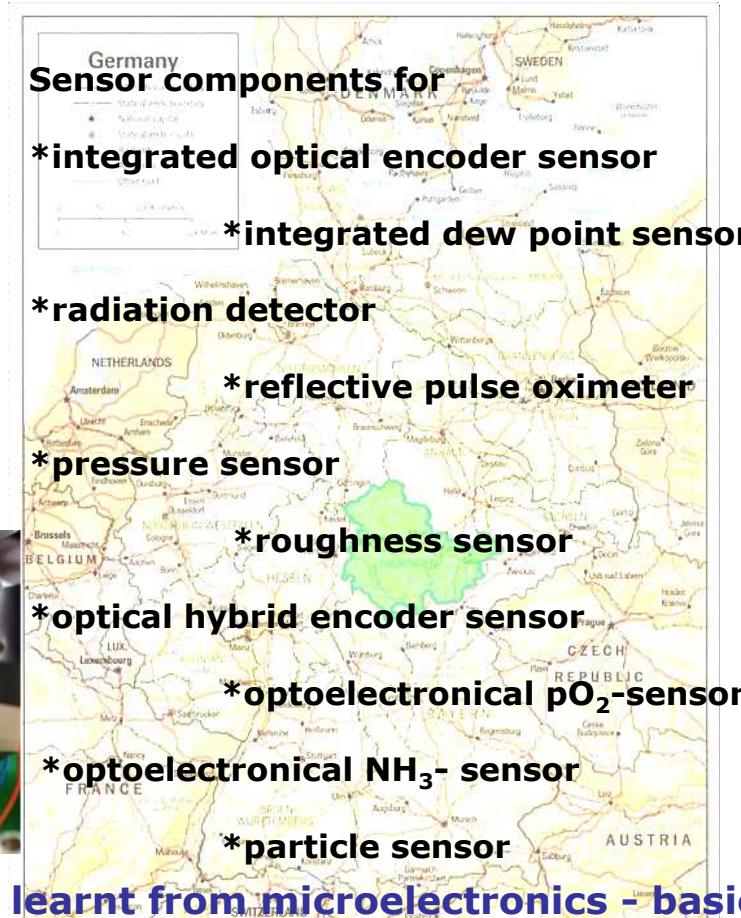
- large area Micro-strip detector chips
- Pixel detector chips
- Thin detectors
- detection of high energy and cosmic radiation
- detection of low light flux and scintillator pulses
- detection of alpha, beta and gamma radiation
- X-ray detection
- instrumentation for high-energy and space  
astrophysics,
- nuclear medicine, nuclear safety,  
security, environment, material science



## 0 CiS at a glance – experiences with microsystem based innovation



### - CiS practical experiences -

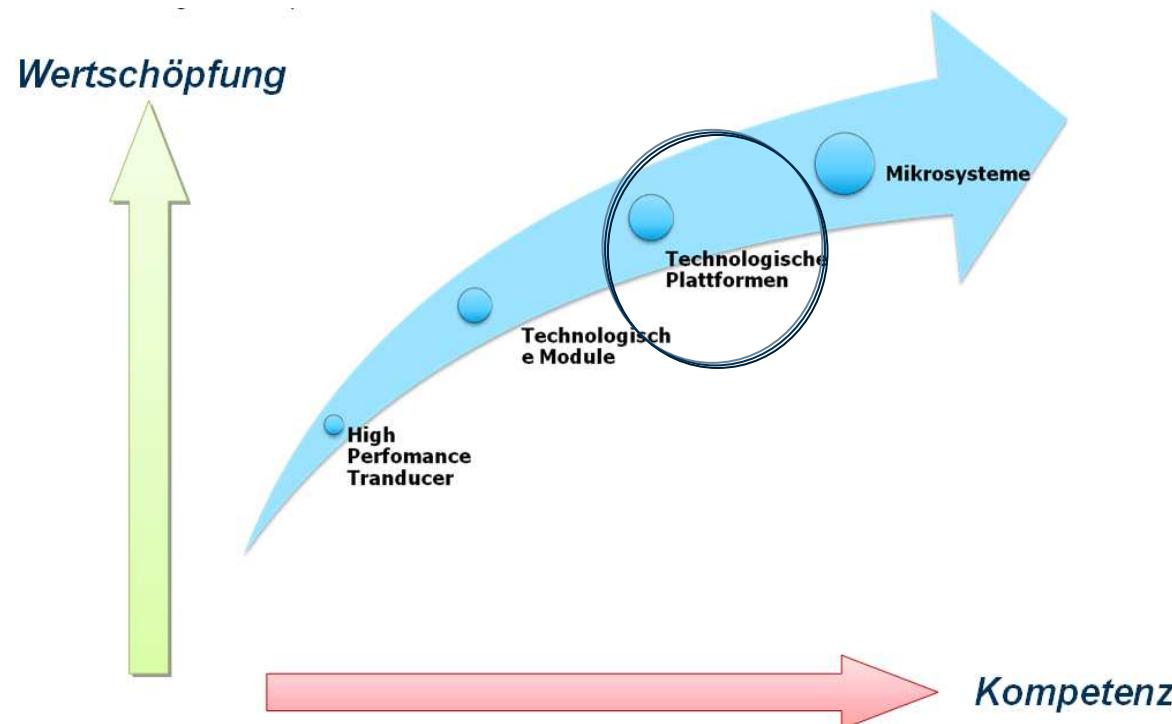


**Solution ?      lessons learnt from microelectronics - basic technologies (*platform*)**  
**- step-by-step (*innovation*)**  
**- shorter cycles („1,5“ years)**

Most important demands  
of our customers  
SMEs and larger enterprises:

- High performance parameters
- Low volume/low cost
- Innovation in system components
- Fast market entrance

## 0 CiS at a glance – experiences with micro system based innovation



---

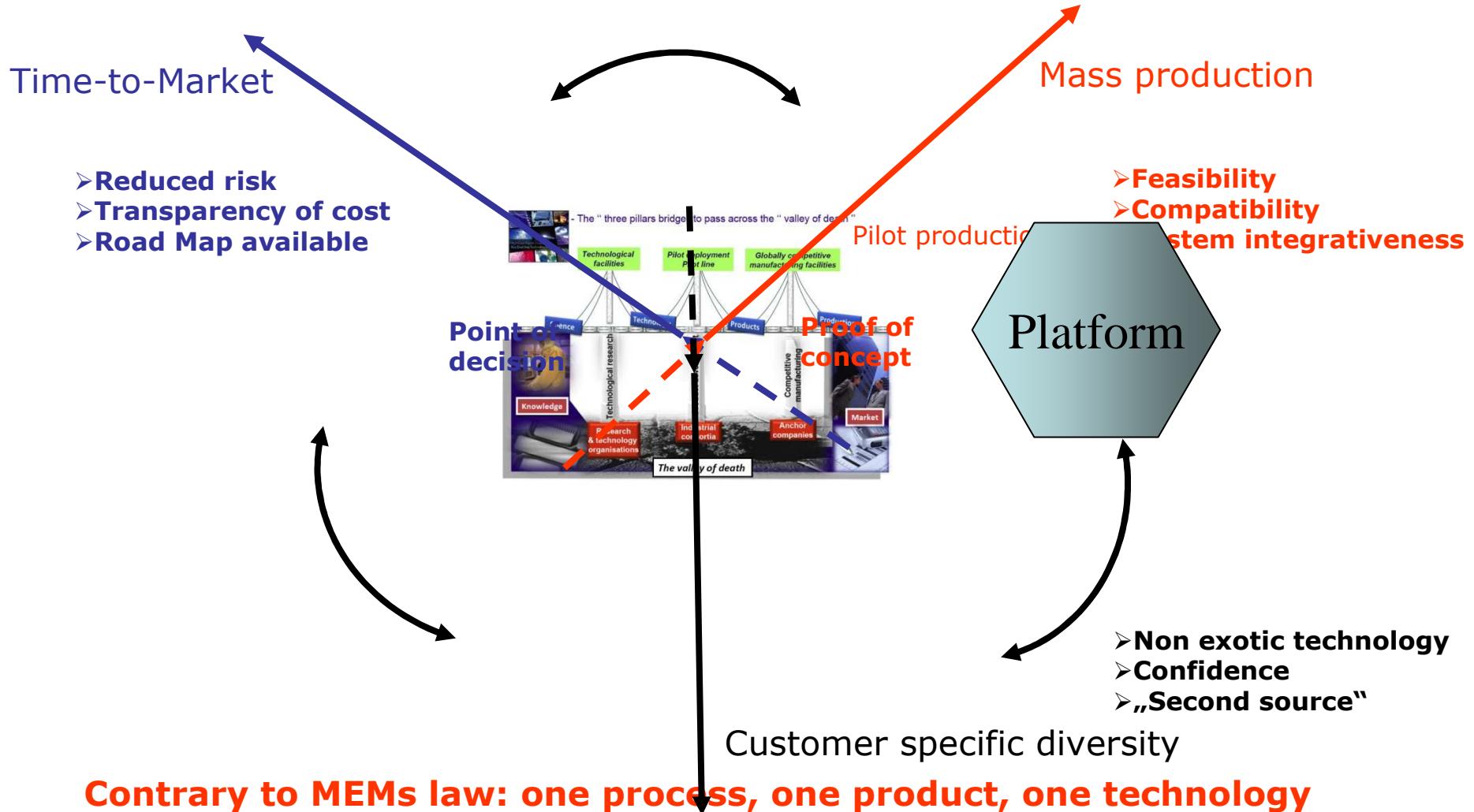
## **Content**

- 0 CiS at a glance – experiences with microsystem based product innovation
- 1 **Open technology platform – common denominator for market demand and economic efficiency of R&D**
  - Product driven technology platform – present and future
  - Summary

# 1 Open technological platforms common denominator



What are our SMEs looking for?



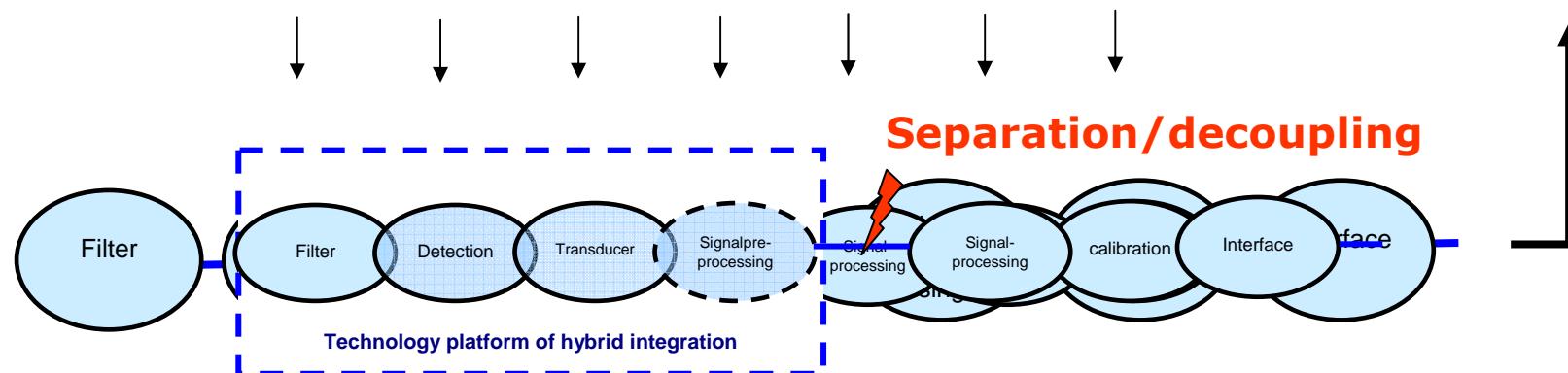
# 1 Open technological platforms common denominator



Open for

High temperature  
High humidity  
Contaminated air  
Polluted condensate  
High pressure  
Corrosive liquids  
UV irradiation

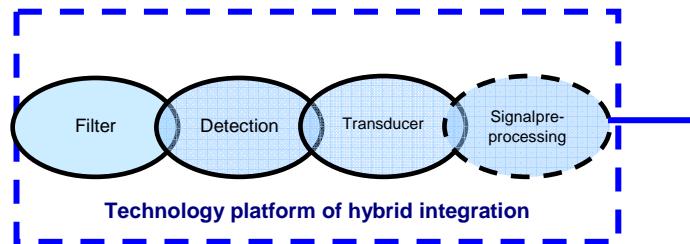
Higher selectivity  
Higher sensitivity  
Higher long term accuracy  
Higher reliability



# 1 Open technological platforms common denominator



Open for



Selected areas of basic research

Technology module:

Membran  
Functional layers  
Selective housing  
Sensitive nano layers  
Sensitive nano surfaces  
incl. Selective filter

Technology module:

Passivation  
Planarization  
**Nano protective stuctures**  
3D- IDE  
ITO  
Antireflection

Technology module:

Lowered bond pads  
ThroughSiliconVias  
MESA- Structure  
Anodic Bonding  
SiliconFusionBonding  
BackSideContact

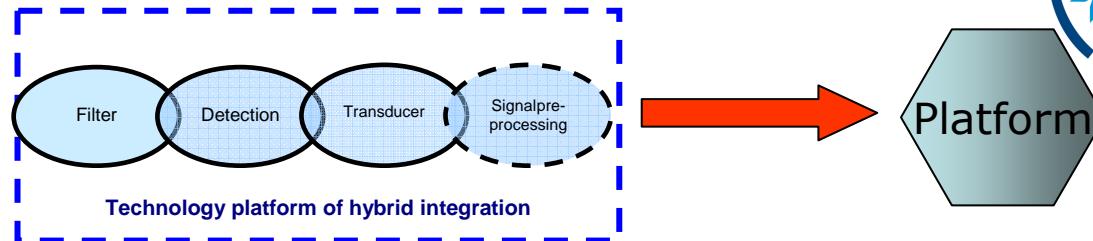
Technology module:

ChipinChip  
SiP

# 1 Open technological platforms common denominator



Open for

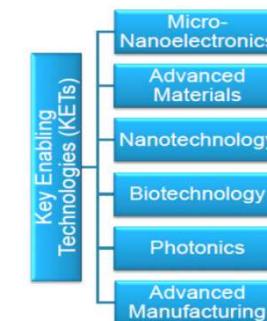
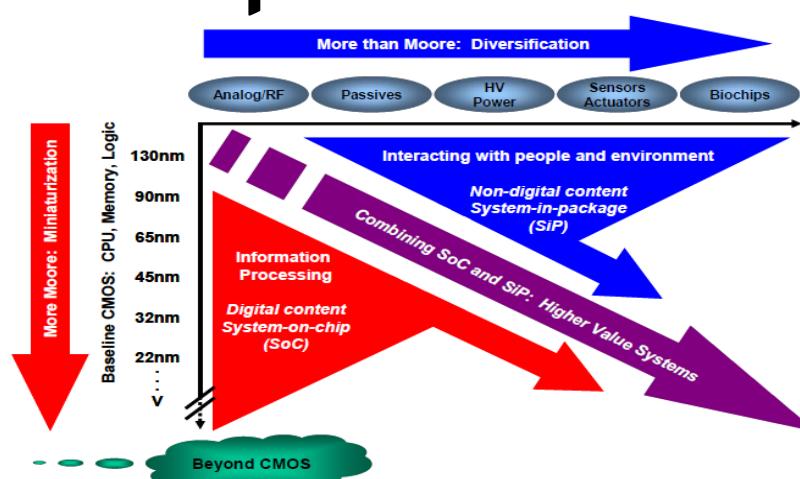


Technology

Integration potential

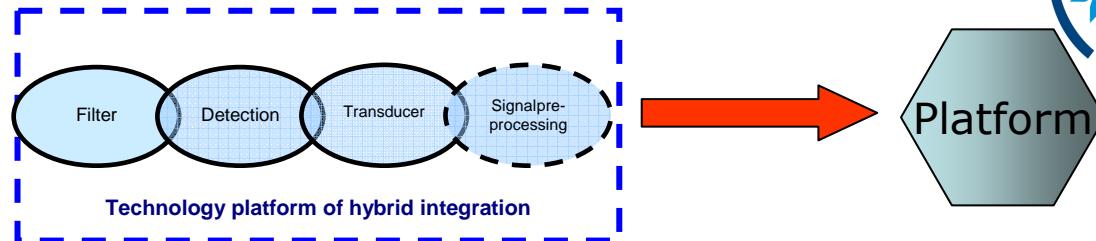
Technological modules

Substrate  
FEOL  
BEOL



# 1 Open technological platforms common denominator

Open for



Technology

Integration potential

Technological modules

- ICP
- SFB
- AB
- UBM
- ALD
- SiC
- .....

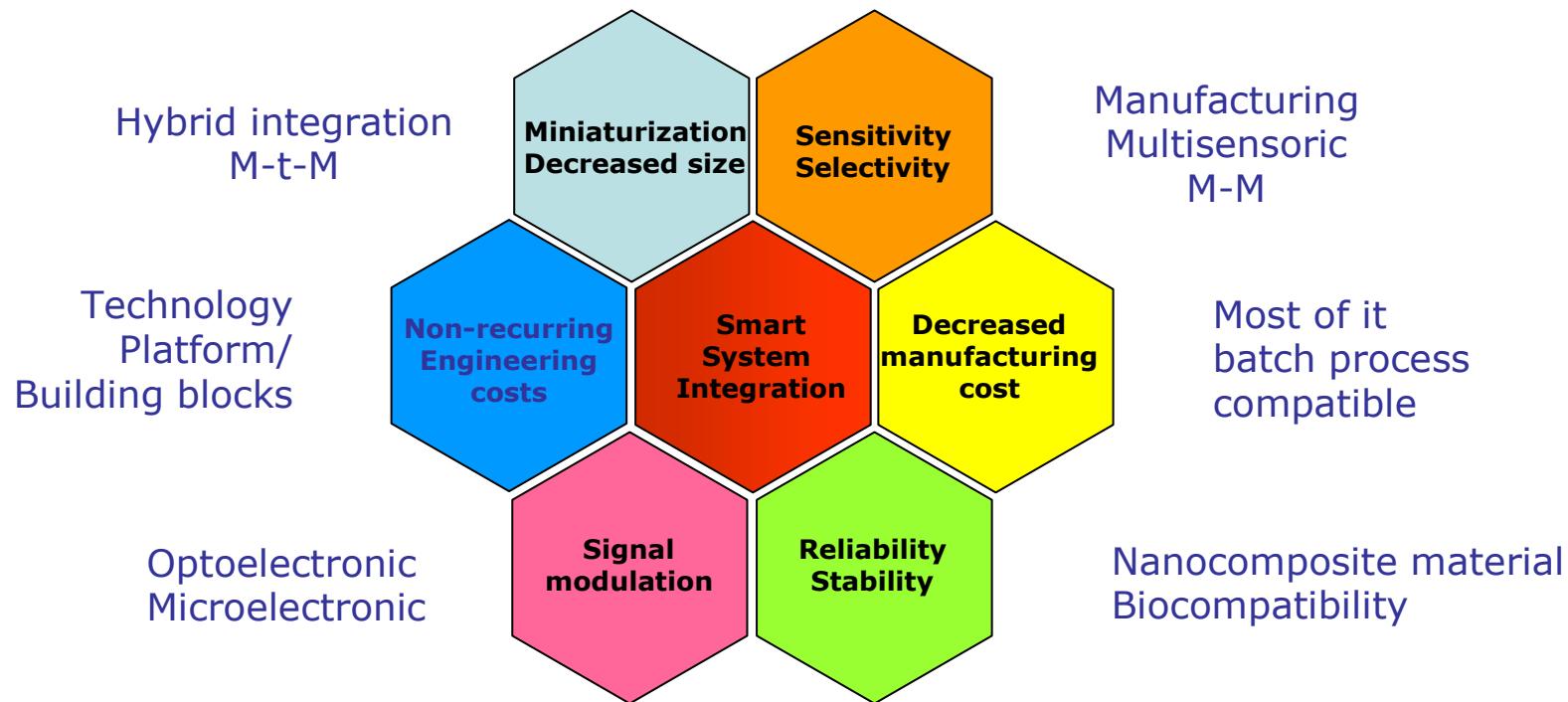
- Integration of different transducers
- Integration of transducer arrays
- Error compensated transducer signal
- Integrated and decoupled transducer
- .....

- TSV
- Lowered bond pads
- Chip-in-chip
- MCM
- .....

# 1 Open technological platforms common denominator



To bring all these needs under one roof



Integration of knowledge from different disciplines necessary

---

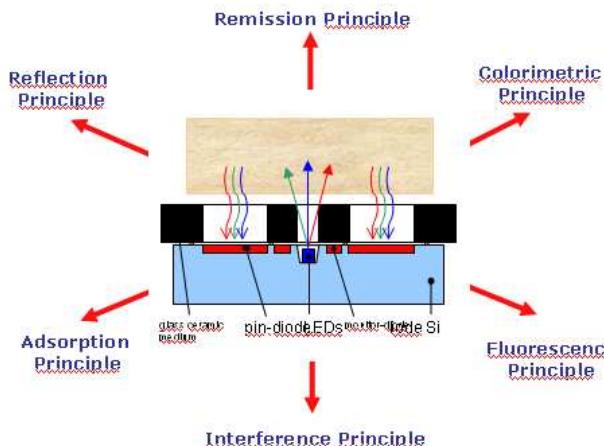
## **Content**

- 0 CiS at a glance – experiences with microsystem based product innovation
- 1 Open technology platform – common denominator for market demand and economic efficiency of R&D
  - **Product driven technology platform – present and future**
  - Summary

## 2 Product driven technology platform – present and future

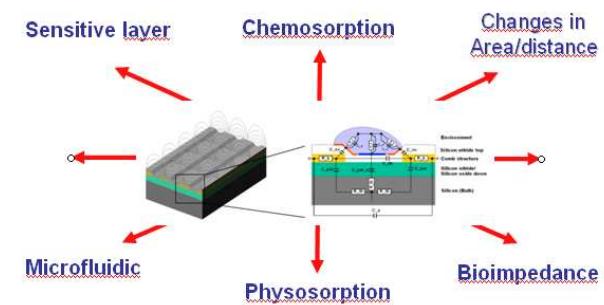


MORES™  
microoptical  
remission sensor



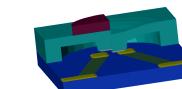
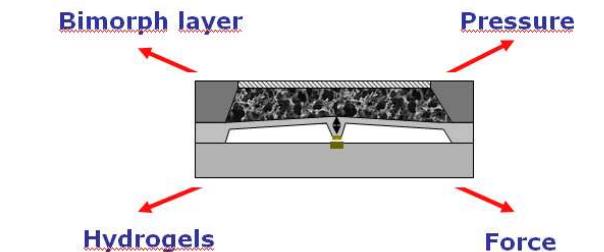
Example:  
Levelling sensor

CCC™  
condensate controlled  
capacitance



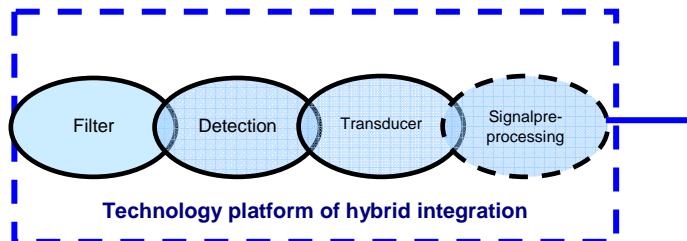
Example:  
Dew point sensor

BiZEPS™  
bistable zero power  
sensor

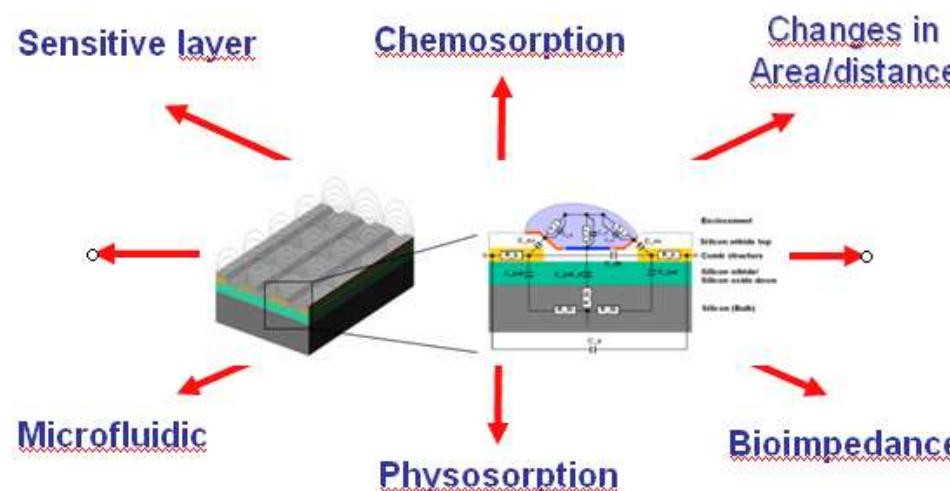


Example:  
Hygrostat

## 2 Product driven technology platform – present and future

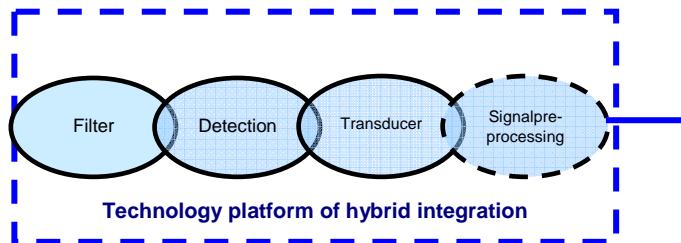


CCC™  
condensate controlled  
capacitance

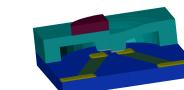
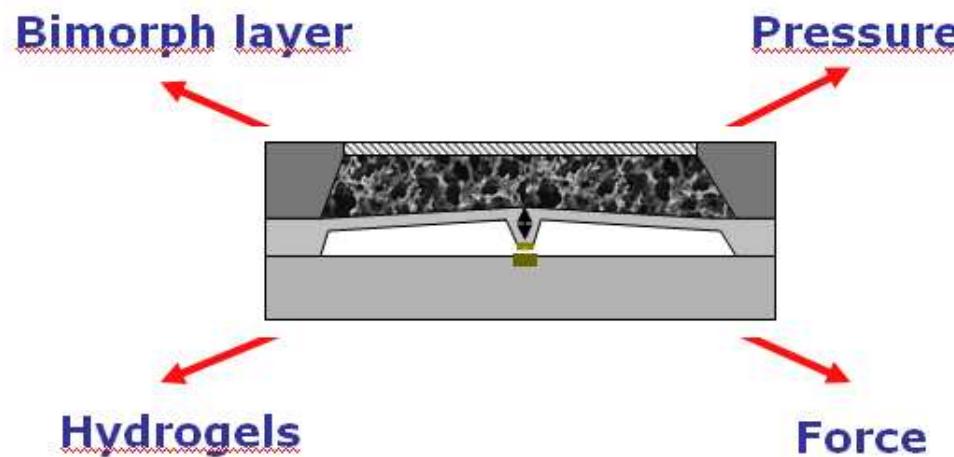


Example:  
Dew point sensor

## 2 Product driven technology platform – present and future

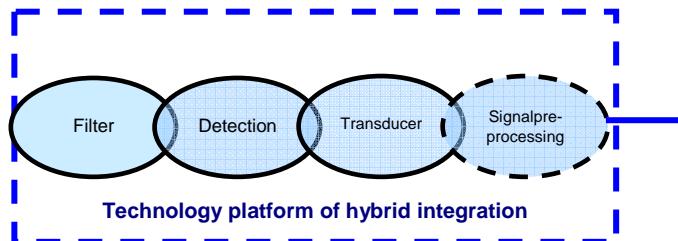


**BiZEPS™**  
bistable zero power  
sensor

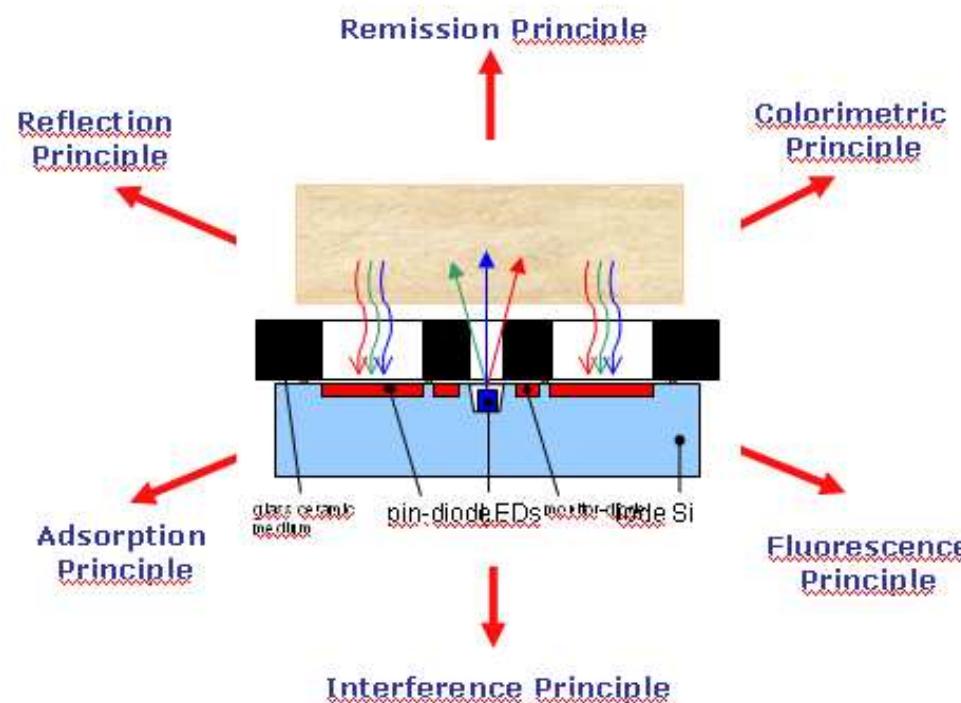


Example:  
Hygrostat

## 2 Product driven technology platform – present and future

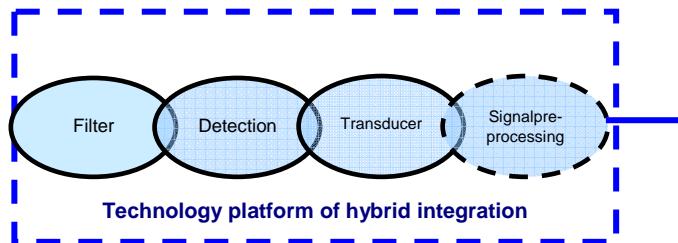


MORES™  
microoptical  
remission sensor

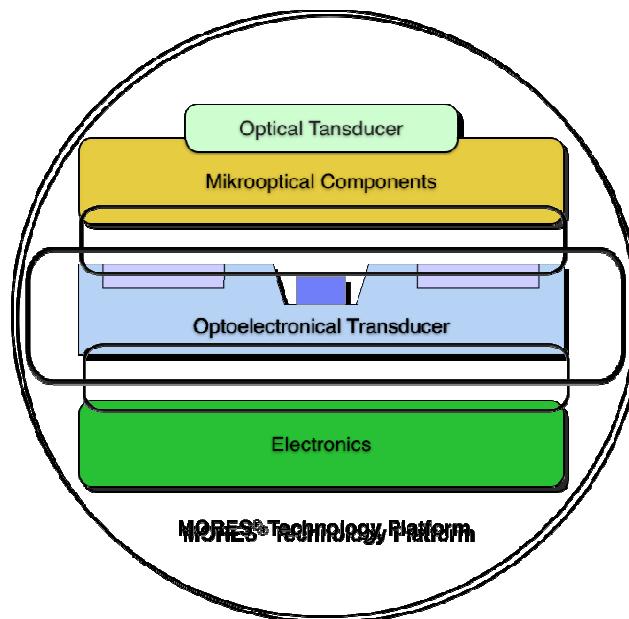


Example:  
Levelling sensor

## 2 Product driven technology platform – present and future



MORES™  
microoptical  
remission sensor

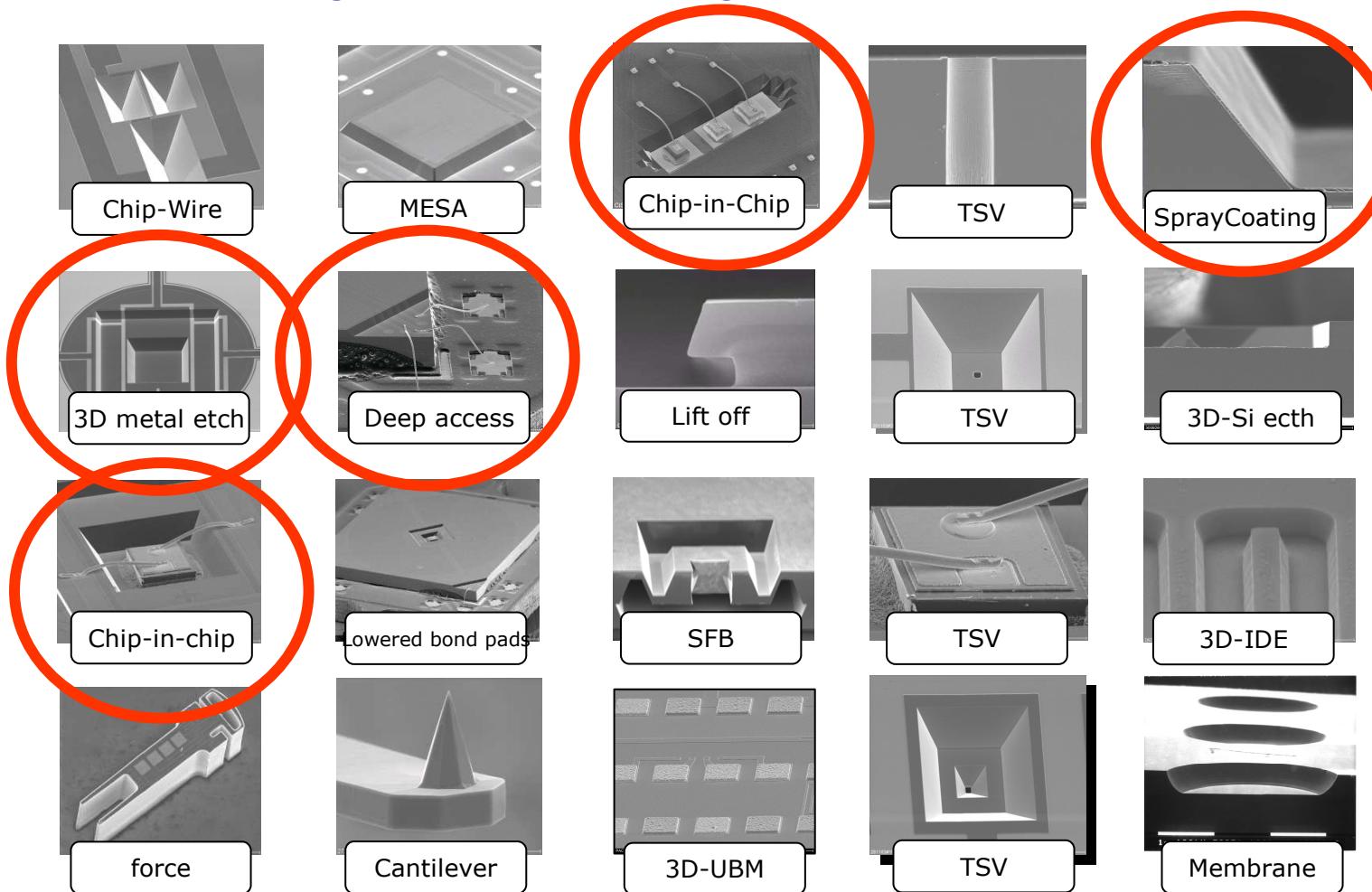


Example:  
Levelling sensor

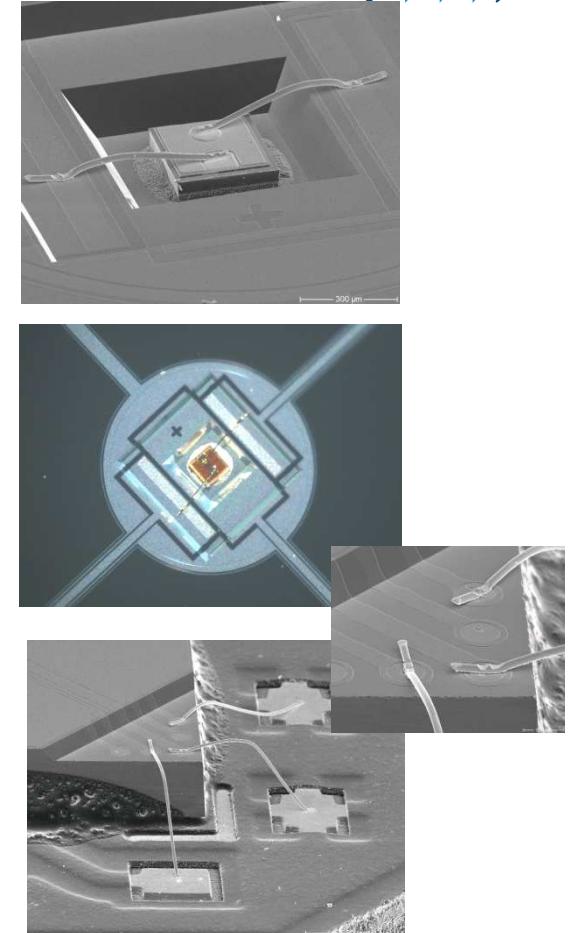
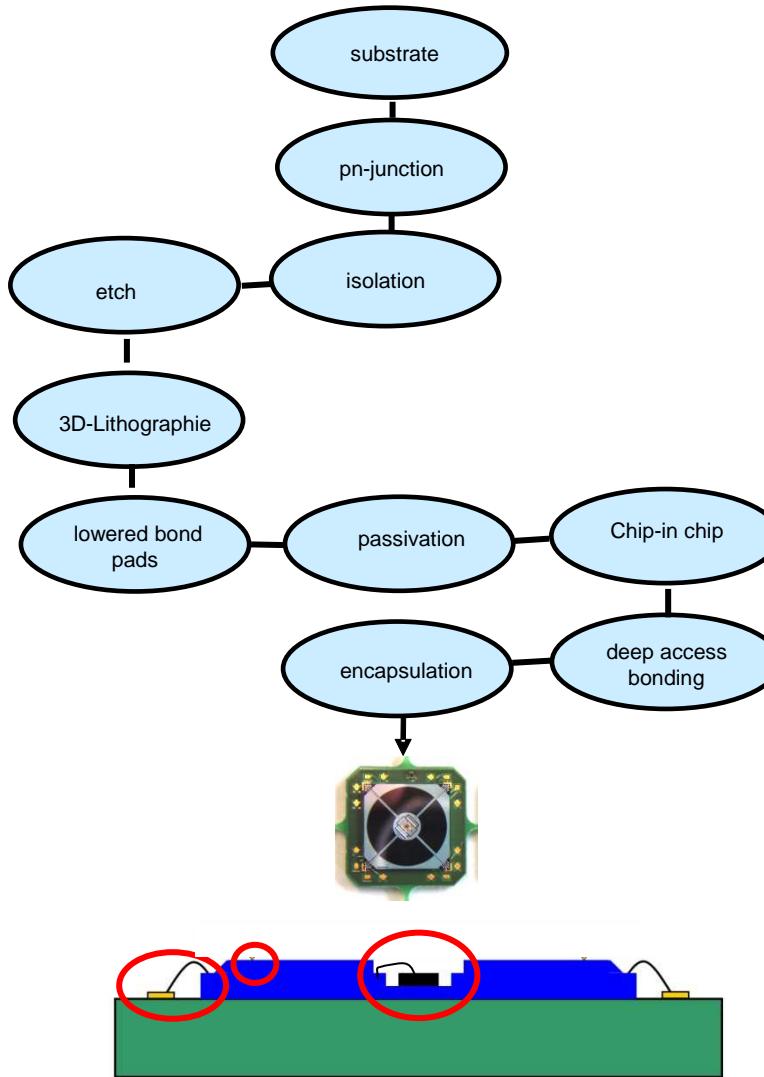
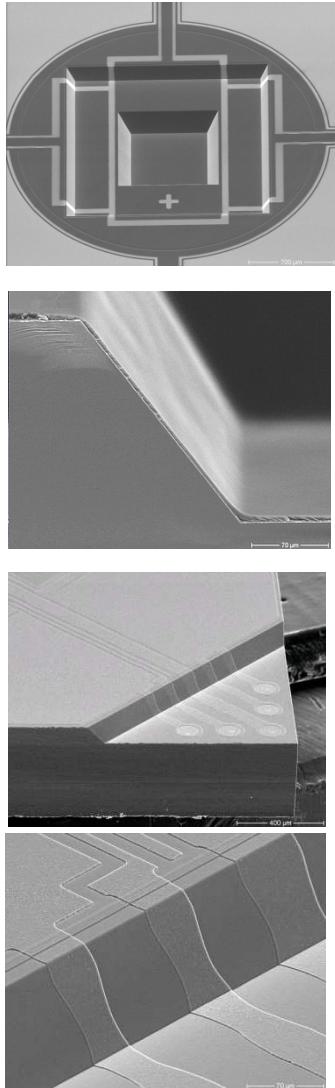
## 2 Product driven technology platform – present and future



Selection of technological modules – building blocks



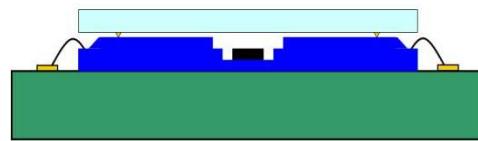
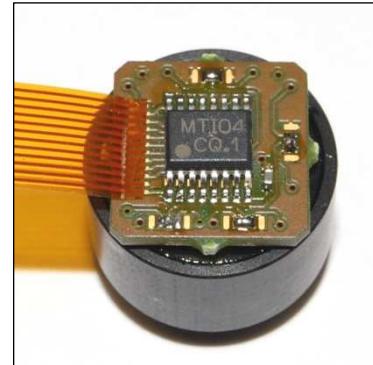
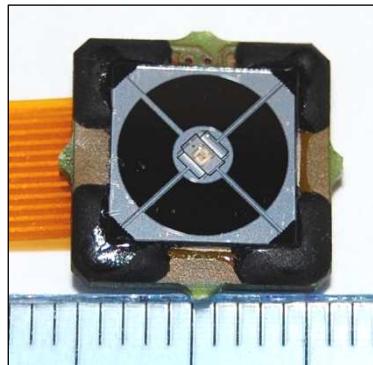
## 5 Example of hybrid Integration



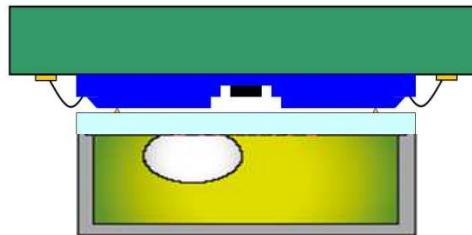
## 5 Example of hybrid Integration



### Bubble Level System



- glas assembly
- flex connector



- assembly on  
bubble Level

➤complete bubble  
level system

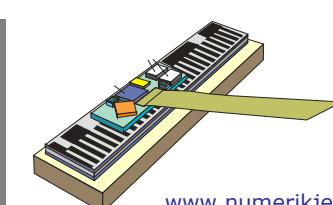
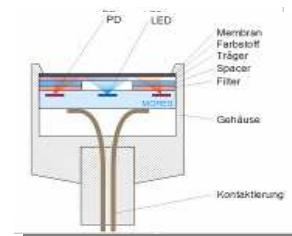
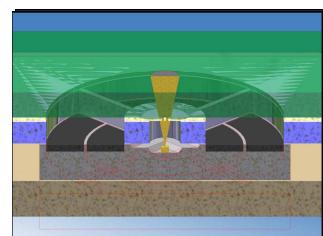


## 2 Product driven technology platform – present and future



### Particle sensors

- Measurement of particle concentration in fluidics



[www.numerikjena.de](http://www.numerikjena.de)

### Levelling sensors

- Levelling for balances
- +/- 10° accuracy for levelling

### Oxygen sensors

- Fluorescence based sensors
- Measurement in micro fluidic systems

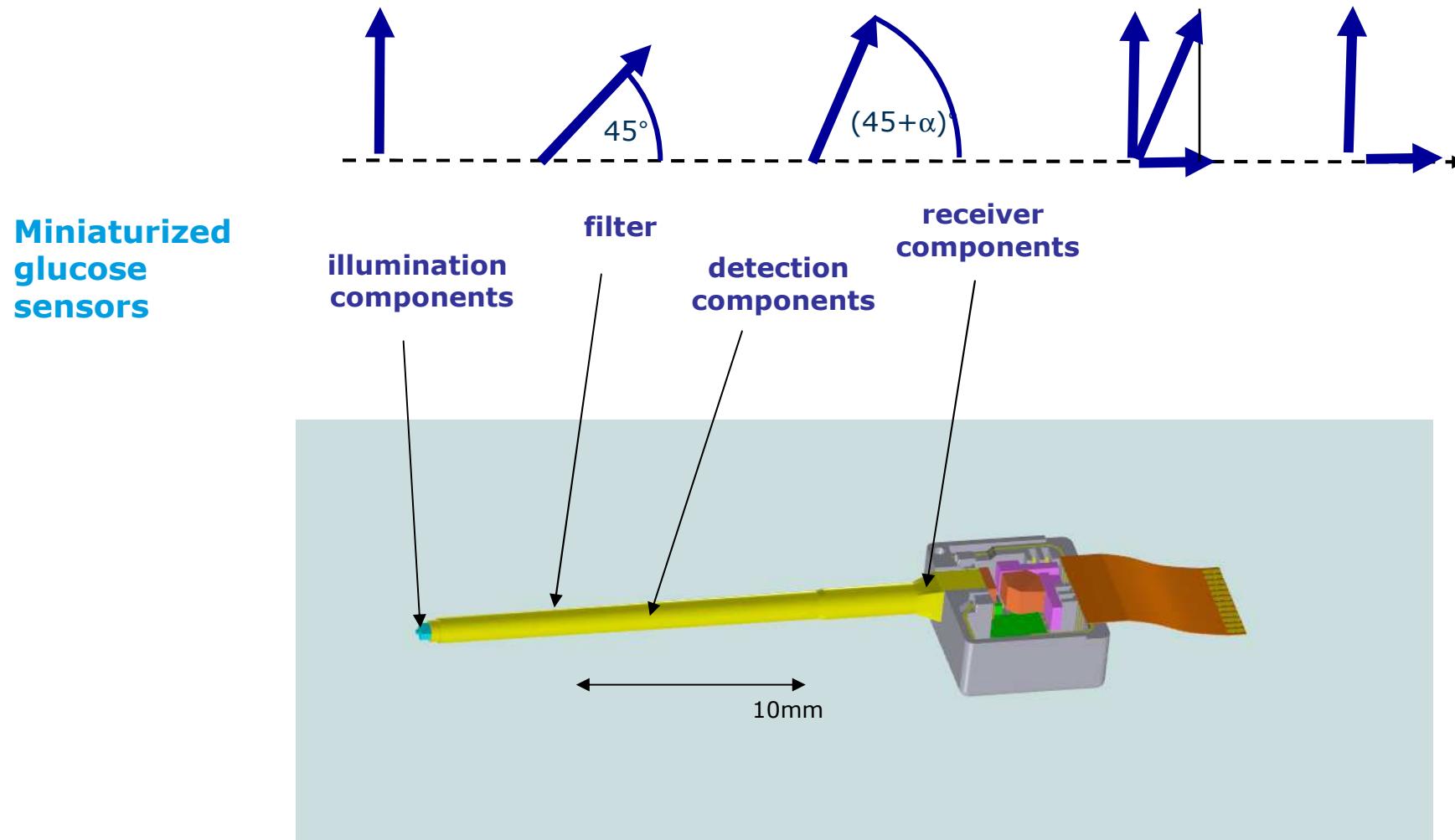
### Linear encoder

- High interpolation
- Compensation of misalignment

## 2 Product driven technology platform – present and future



First hopeful application tests with technological platform

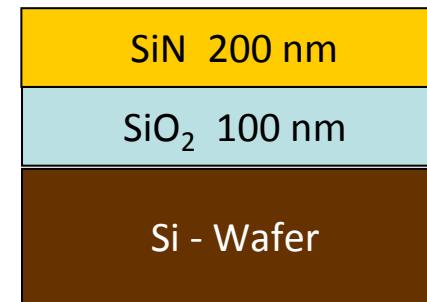
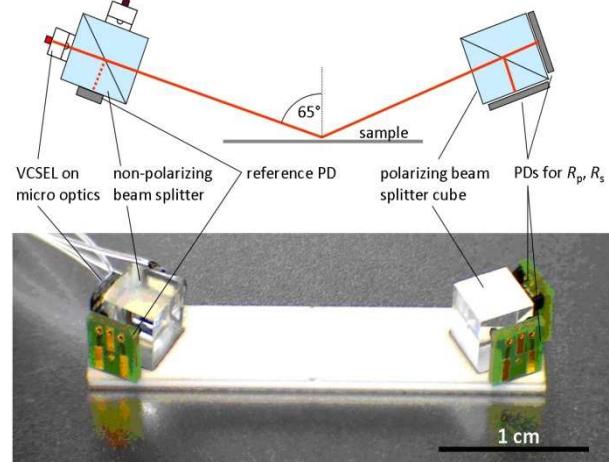


## 2 Product driven technology platform – present and future

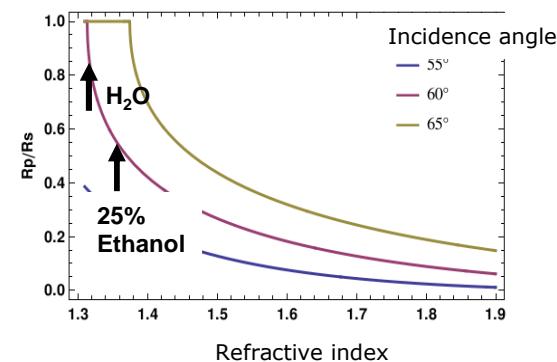
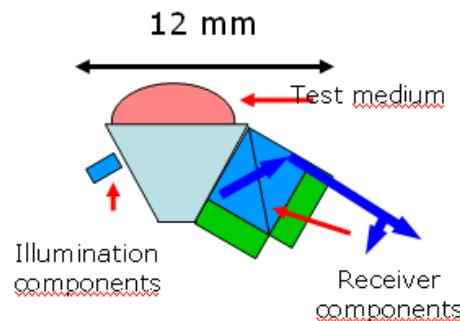


First hopeful application tests with technological platform

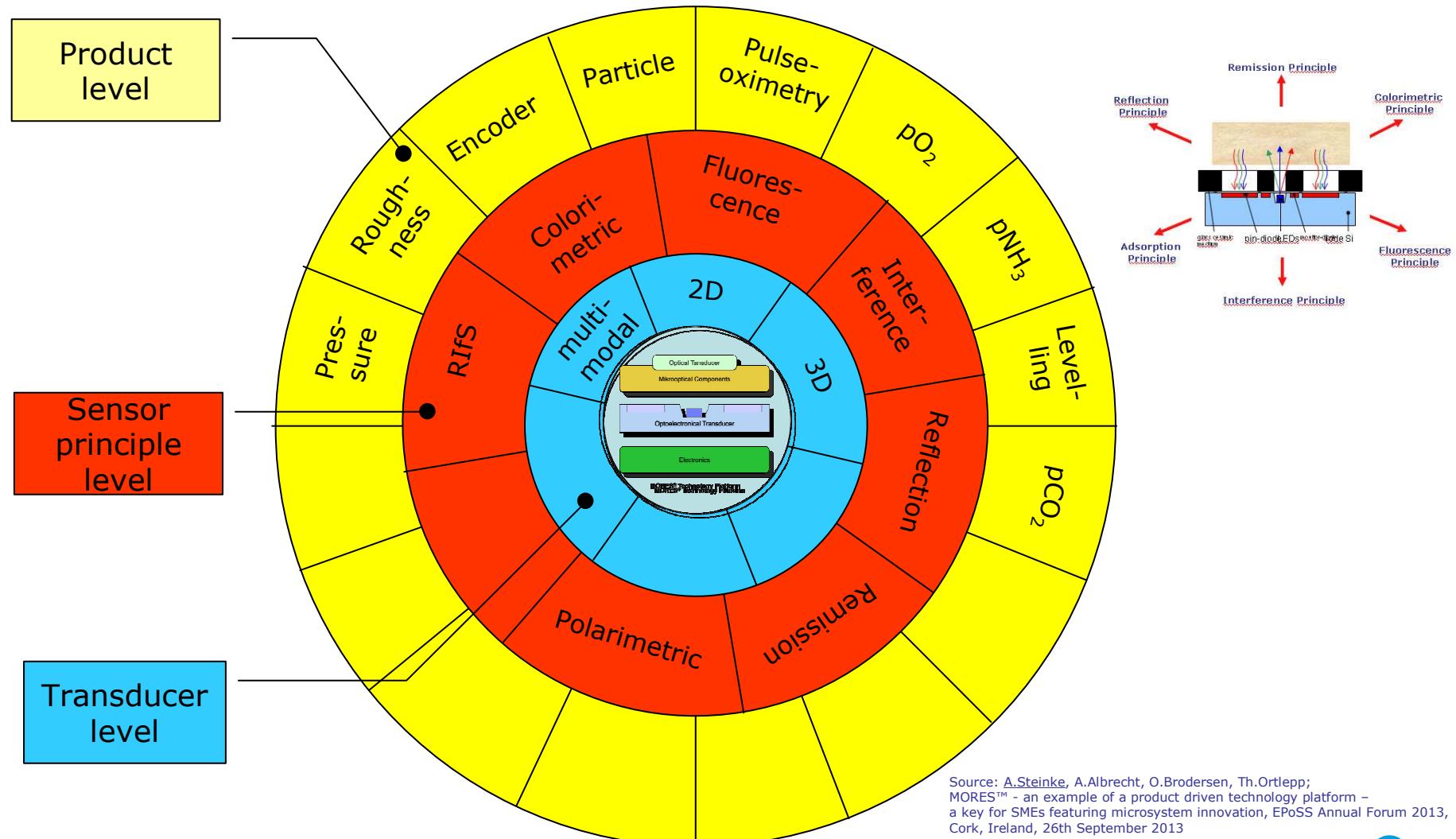
### Miniaturized optical film thickness monitor



### Miniaturized refractometer Measurement of concentration in pure medium e.g.



## 2 Product driven technology platform – present and future



Source: A.Steinke, A.Albrecht, O.Brodersen, Th.Ortlepp;  
MORES™ - an example of a product driven technology platform –  
a key for SMEs featuring microsystem innovation, EPoSS Annual Forum 2013,  
Cork, Ireland, 26th September 2013

---

## Content

- 0 CiS at a glance – experiences with microsystem based product innovation
- 1 Open technology platform – common denominator for market demand and economic efficiency of R&D
  - Product driven technology platform – present and future
  - **Summary**

### 3 Summary

---



- It is absolutely necessary to reduce the **entrance barriers** (technological, commercial..) for SMEs regarding access to smart system technology (e.g. high performance)
- We have to accept the **boundary conditions** of SMEs (e.g. low volume, system components only, fast market entrance)

## Solution:

An open technology platform for  
interfaces, components and with high diversification  
and  
**access to state-of-the-art technology**



***Thank you very much for your attention***

[asteinke@cismst.de](mailto:asteinke@cismst.de)

[www.cismst.de](http://www.cismst.de)