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# BENCHMARKING OF PIEZOCERAMIC MATERIALS FOR GENERATOR APPLICATION

Thomas Rödиг

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**Fraunhofer**  
**IKTS**

[www.ikts.fraunhofer.de](http://www.ikts.fraunhofer.de)



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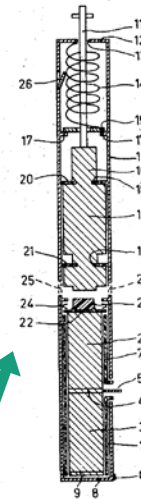
# OUTLINE

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- Introduction
- Benchmarking of piezoelectric materials
  - Energy output
  - Degradation
- Proof of concept
- Conclusion and outlook

# Introduction - Historical Overview

1880	Discovery of the piezoelectric effect
1950	General use of piezoelectric generator (Mason)
1959	Piezoelectric spark igniters claimed
1972	U.S. patent about a gas ignition device
1980	First possible application using piezoelectric generators in combination with low-power electronics
2003	EnOcean starts commercializing wireless light switches (enocean)
today	Diversification of research objectives and markets, analysis of marketability



J. Schroder, H.G. Ganser and H. Öpen:  
„Piezoelectric Ignition Device“; U.S. Patent 3 758 827

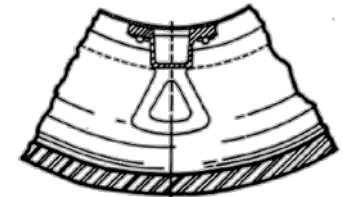


FIGURE 1

Located at the heel end of the probe is a piezoelectric crystal. This crystal is stimulated by the movement of the probe striking the inner tire surface and outputs an energy waveform as shown in figure 2.

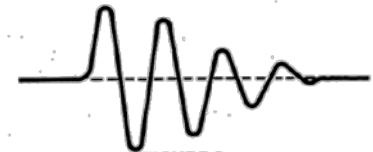
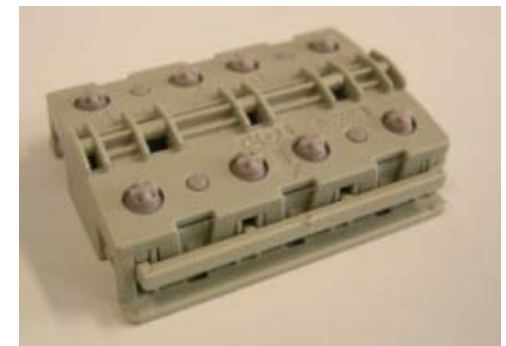
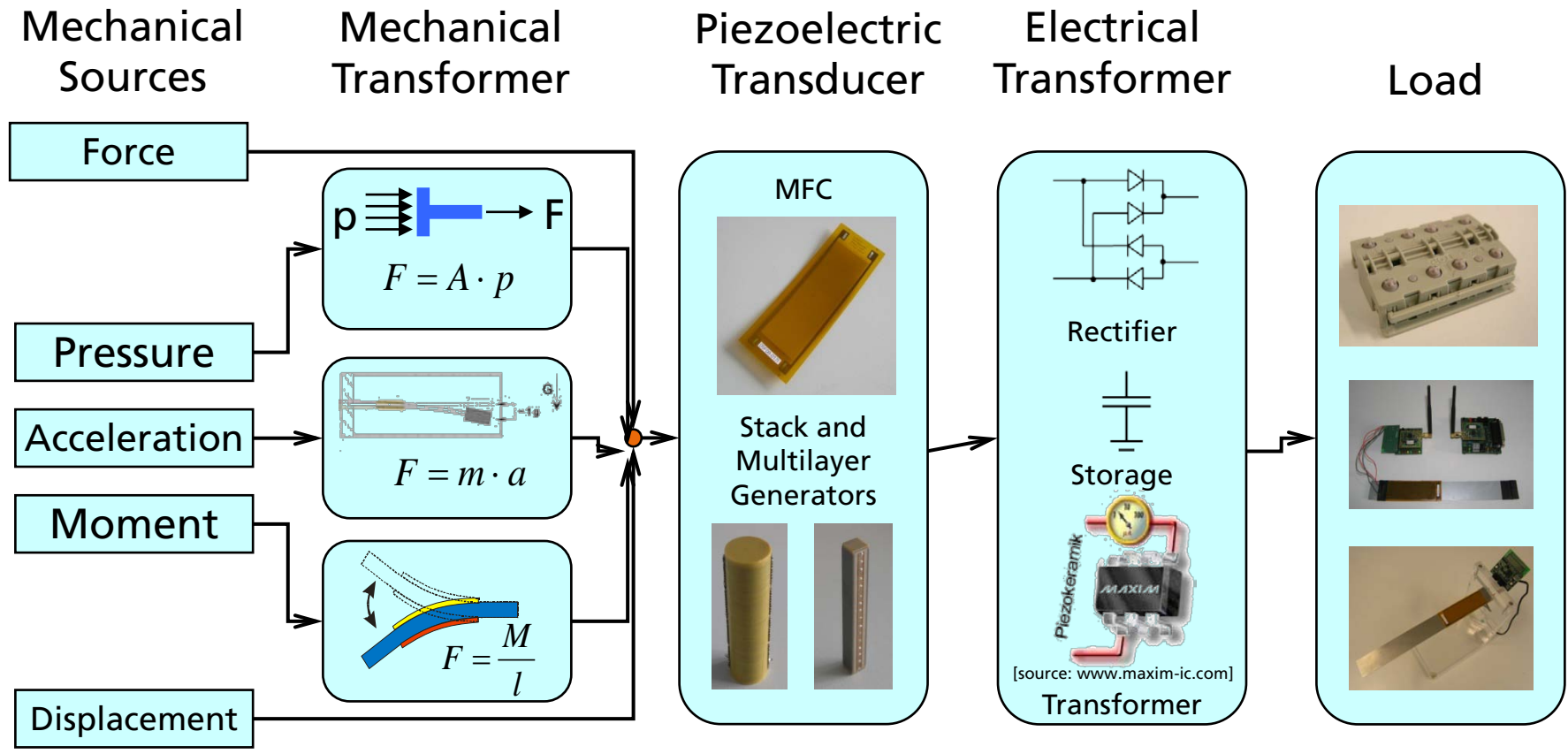


FIGURE 2



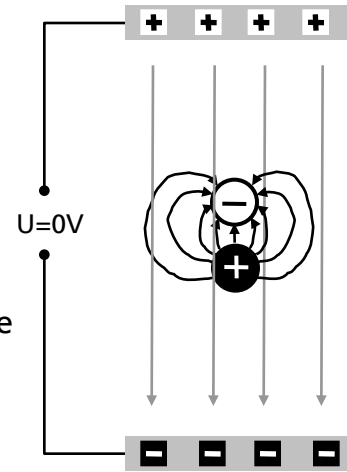
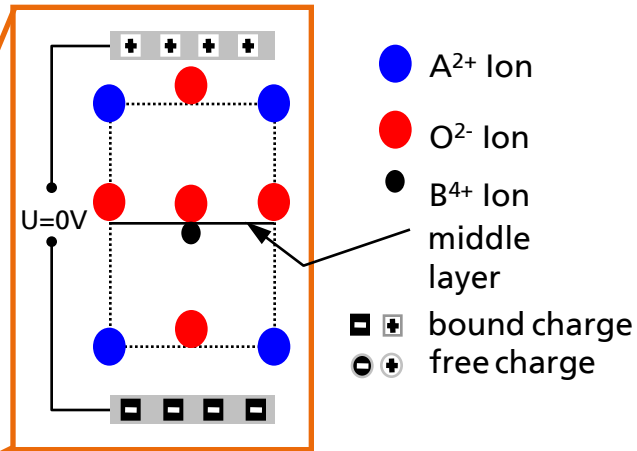
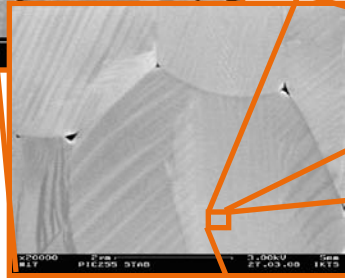
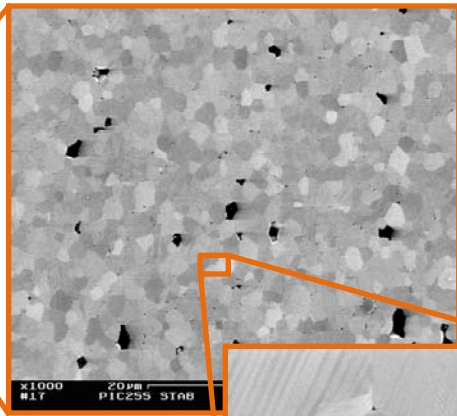
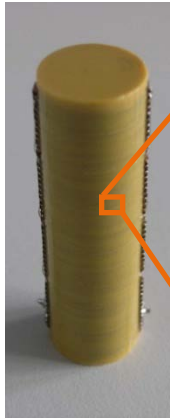
# Introduction – Design of a piezoelectric generator



# Introduction - Material Requirements vs. Applications

Typical application		Material requirements	Availability
Ultrasound	NDT, medical imaging	High electromechanical coupling (pulse-echo-method)	yes
	High power	Low losses	yes
Sensor	Acceleration	Linearity, temperature stability	yes
Actuator	Fine positioning, valves and pumps	High strain and force	yes
Generator	Igniters	High voltage, high breaking strength, high breakdown voltage, low degradation	yes
	Low power electronic	High power generation, low voltage, low degradation	?

# Piezoelectric generator effect



Voltage:  
(open circuit)

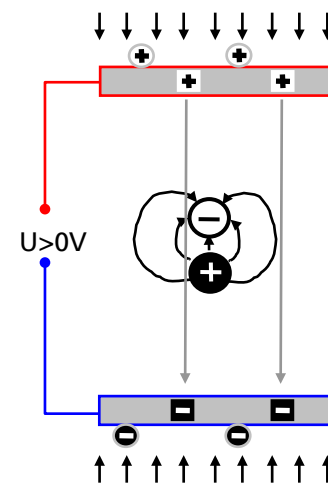
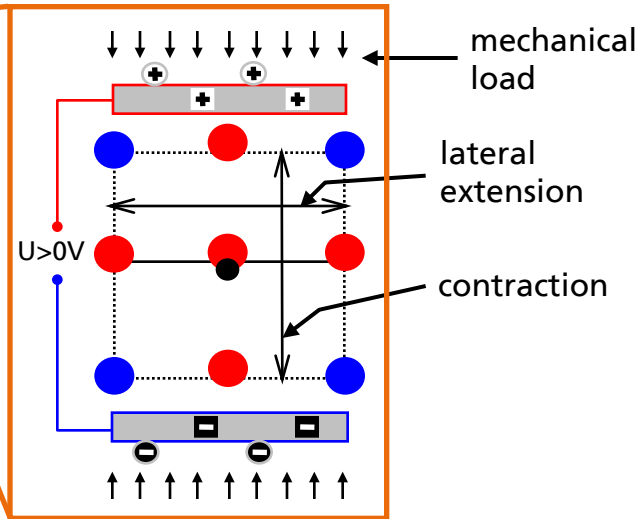
$$U \approx \frac{d}{\varepsilon^T} \cdot F \approx g^T \cdot F$$

Charge:  
(short circuit)

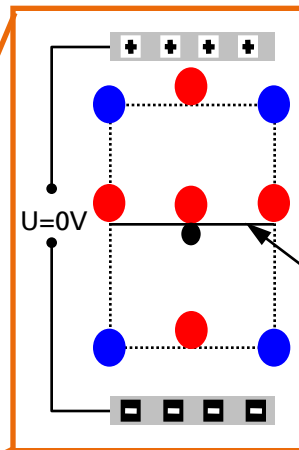
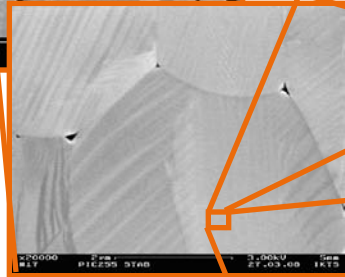
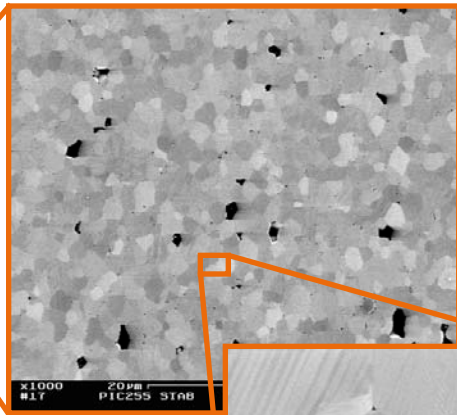
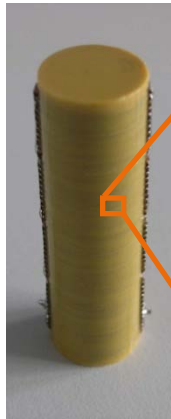
$$Q \approx d \cdot F$$

Energy:

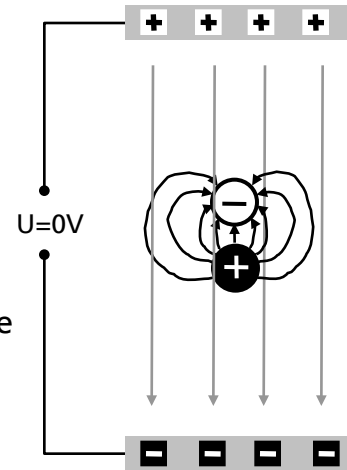
$$E \approx \frac{d^2}{\varepsilon^T} \cdot F^2$$



# Ferroelectric generator effect



- $A^{2+}$  Ion
- $O^{2-}$  Ion
- $B^{4+}$  Ion
- middle layer
- $+$  bound charge
- $+$  free charge



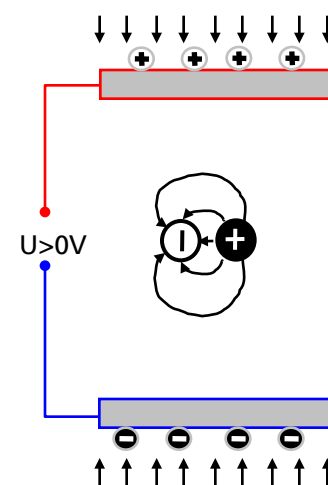
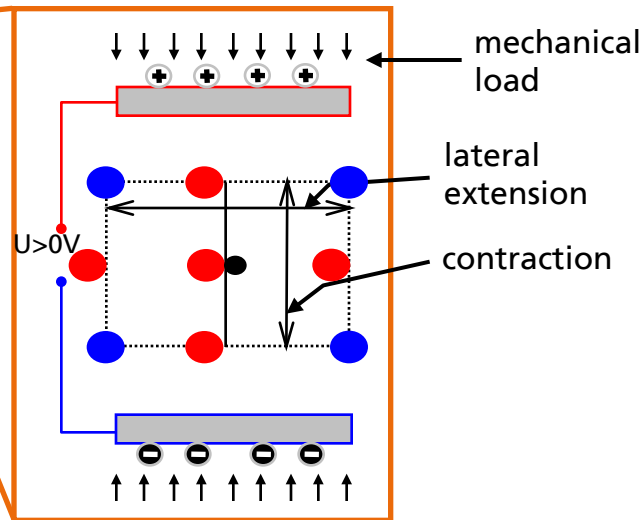
## ■ Domain switching

### ■ Reversible

→ higher charge release

### ■ Irreversible

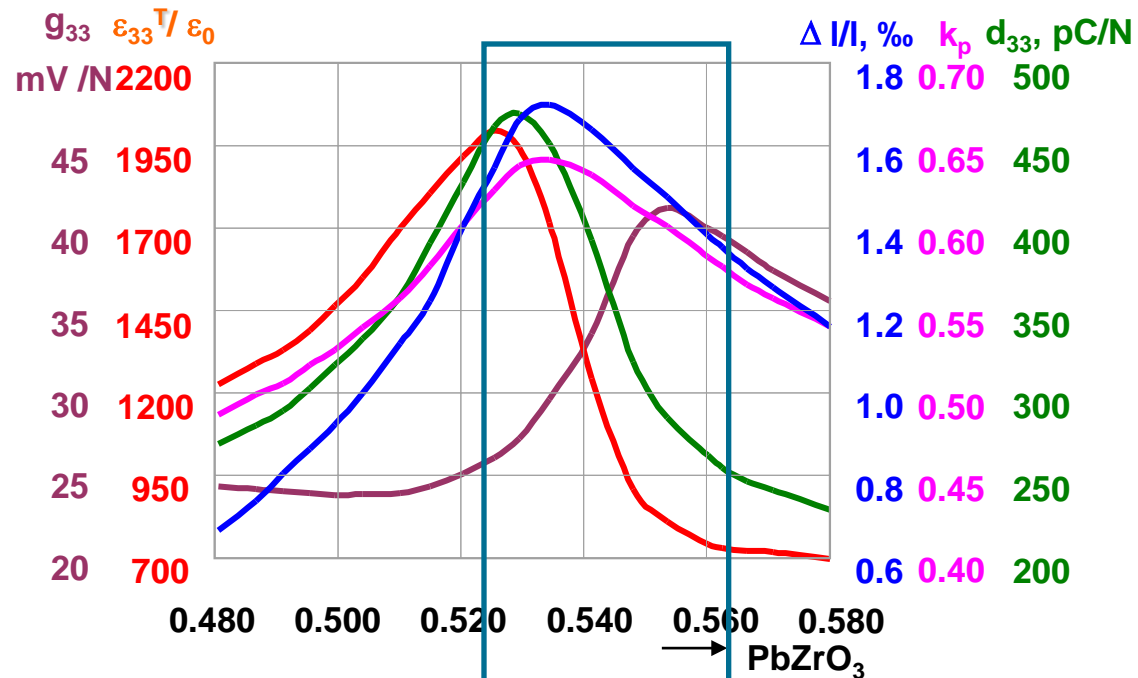
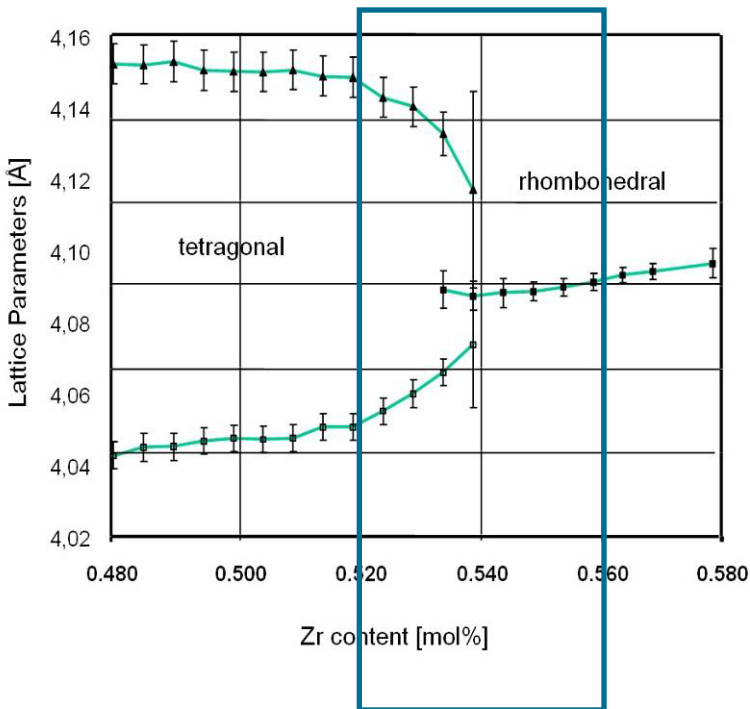
→ material degradation



# Combination of piezoelectric and ferroelectric effect

## ■ lattice distortion and properties of PZT-SKN

SKN system





# Benchmarking – Energy Output

■ > 200 materials available

■ 47 materials under investigation at IKTS

■ Interesting values:

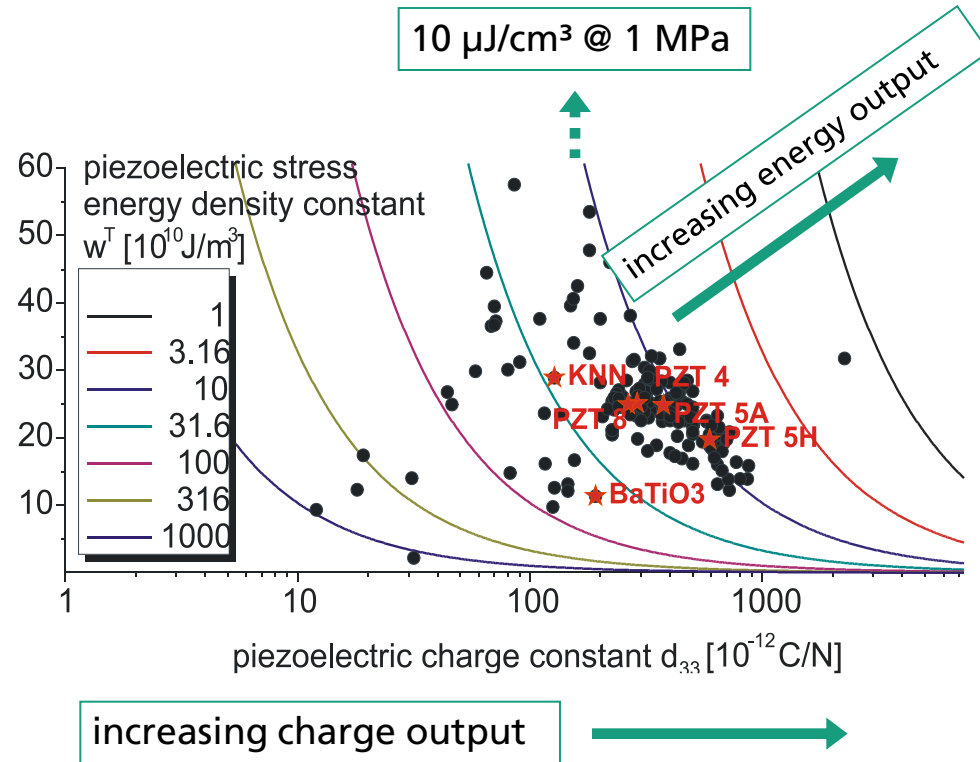
■ Charge constant:  
 $d_{33} = 200 \dots 1000 \text{ pC/N}$

■ Voltage constant:  
 $g_{33} = d_{33} / \epsilon_{33}$   
 $= 10 \dots 50 \text{ mVm/N}$

■ Energy density constant:  
 $w^T_{33} = d_{33} g_{33}$   
 $= 100 \text{ mJ/cm}^3$

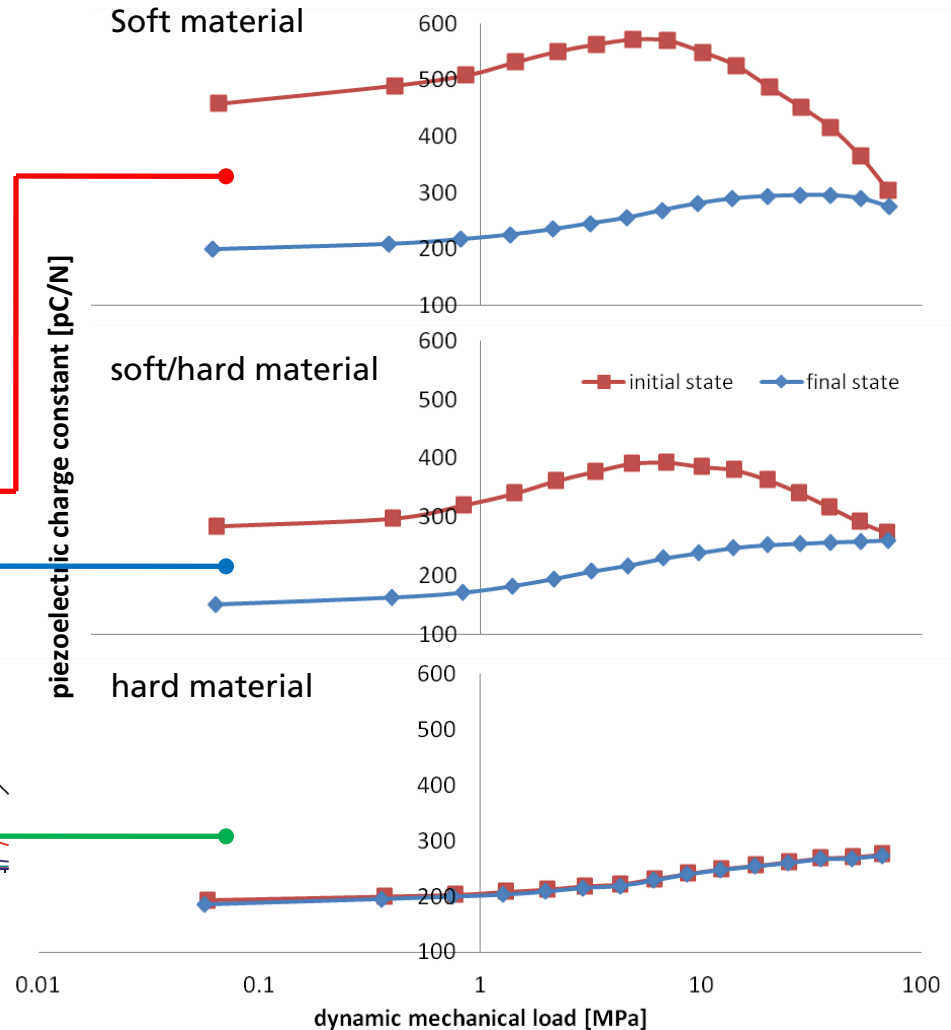
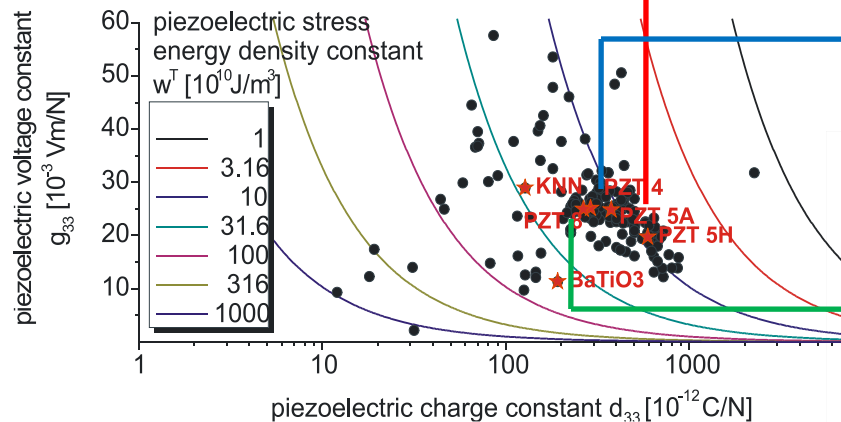
increasing voltage output

piezoelectric voltage constant  
 $g_{33} [10^{-3} \text{ Vm/N}]$



# Benchmarking - Depolarisation

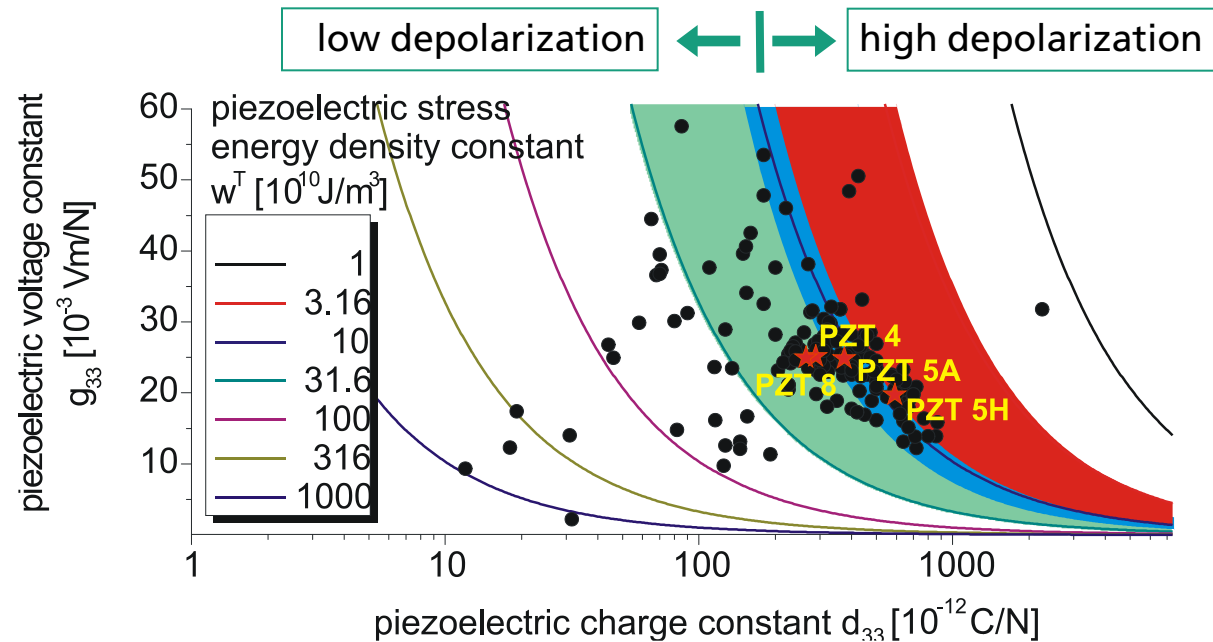
- Materials composition
- Loads
- Prestress
- Dynamic



# Benchmarking - Depolarisation

- Depolarization behavior assumed depends on energy density level

Property	Unit	PZT 4	PZT 5A	PZT 5H	PZT 8
Piezoelectric stress energy density constant ( $10^{10}$ )	J/m <sup>3</sup>	13.8	10.8	8.6	15.1
Maximum tolerable pressure	In poling direction (static)	68	20	10	82
	In poling direction (dynamic)	82	20	17	95
	Perpendicular to poling direction (static)	55	13	10	55



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# Proof of Concept – Leading-Edge-Project

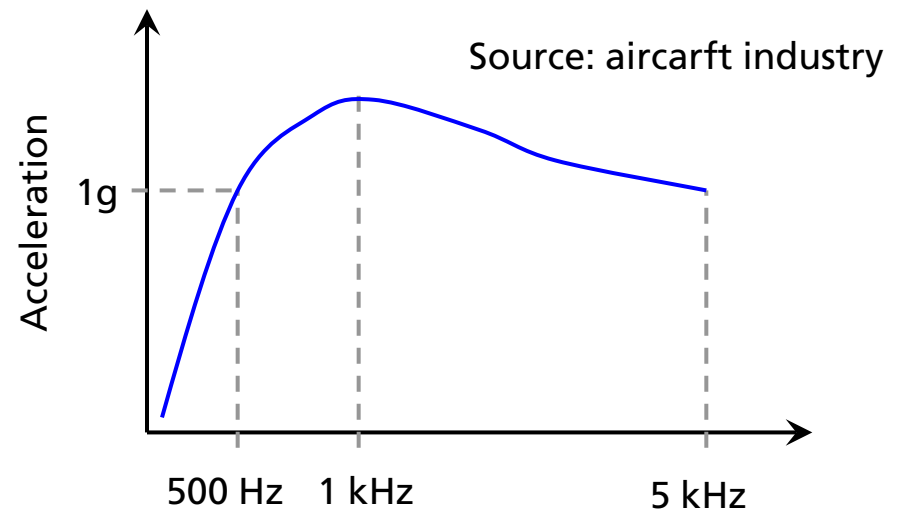


- The project CoolSensorNet is part of the Leading-Edge Cluster „Cool Silicon“, which is sponsored by the Federal Ministry of Education and Research (BMBF) within the scope of its Leading-Edge Cluster Competition
- Aim: next generation aircrafts made of carbon fiber reinforced materials
- Example:
  - Boeing Dreamliner
  - Airbus A350
- Challenge:
  - Structural health monitoring
  - Lifetime 30 years



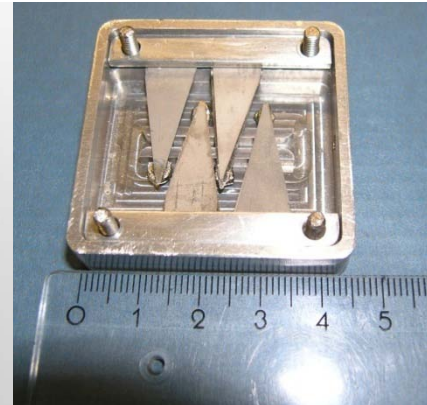
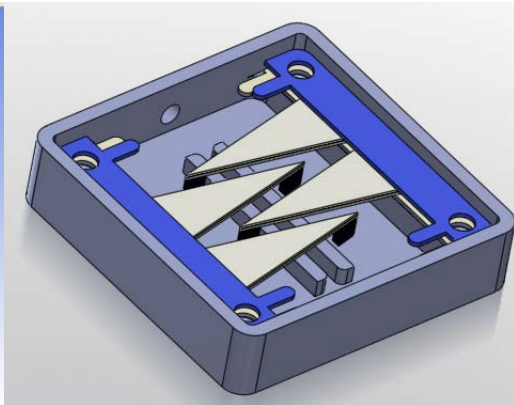
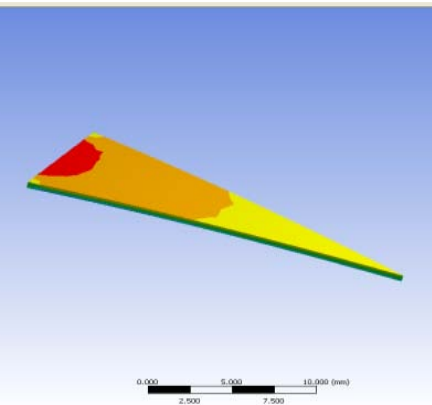
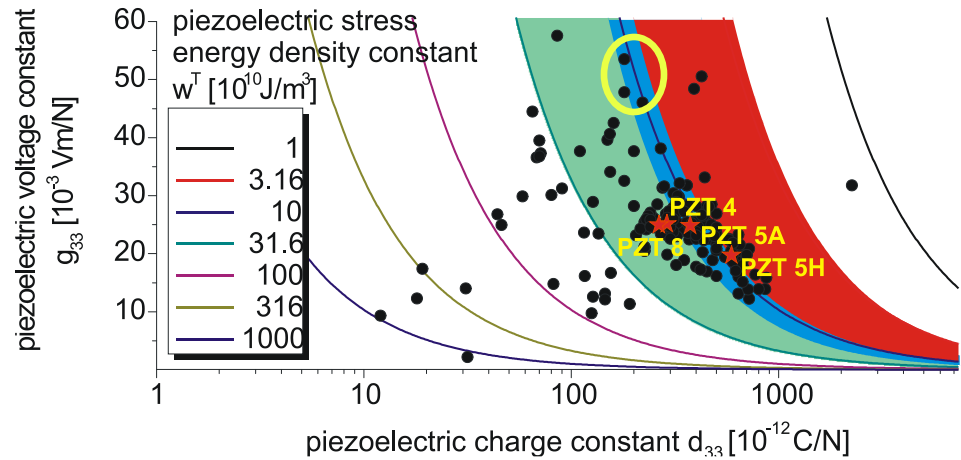
# Proof of Concept – Starting Situation and Requirements

- Origin: stall at the fuselage
- Low vibration amplitude  
→ (1g @ 500 Hz  $\approx$  1  $\mu$ m)
- High frequency
- Electrical requirement:
- Voltage = 3.3Vdc
- Power > 100  $\mu$ W



# Proof of Concept – Generator Design and Material Selection

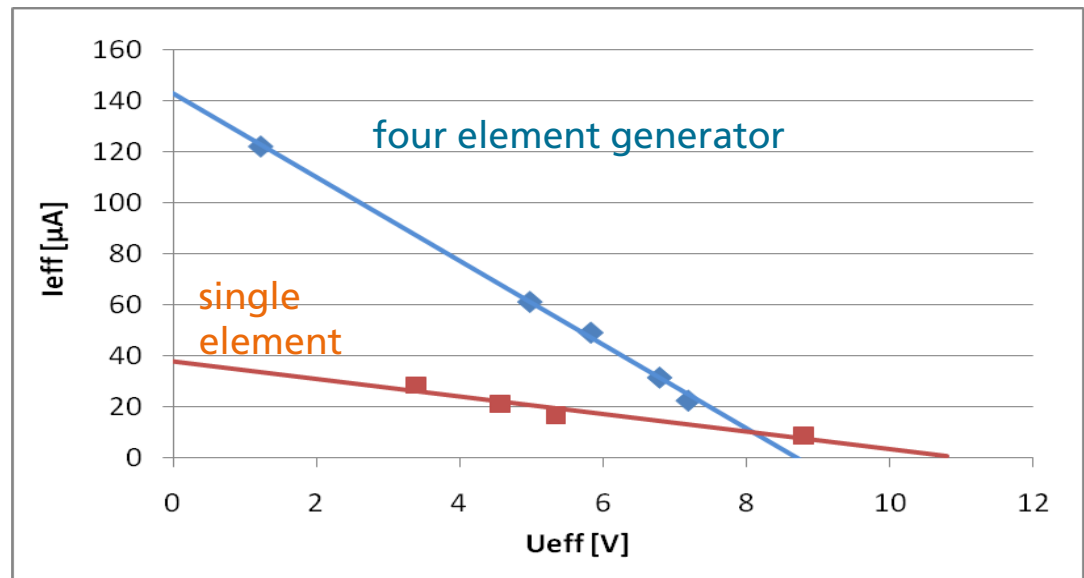
- Material selection:
  - High voltage constant
  - Soft/hard, medium depolarization
  - High energy output



# Proof of Concept – Results

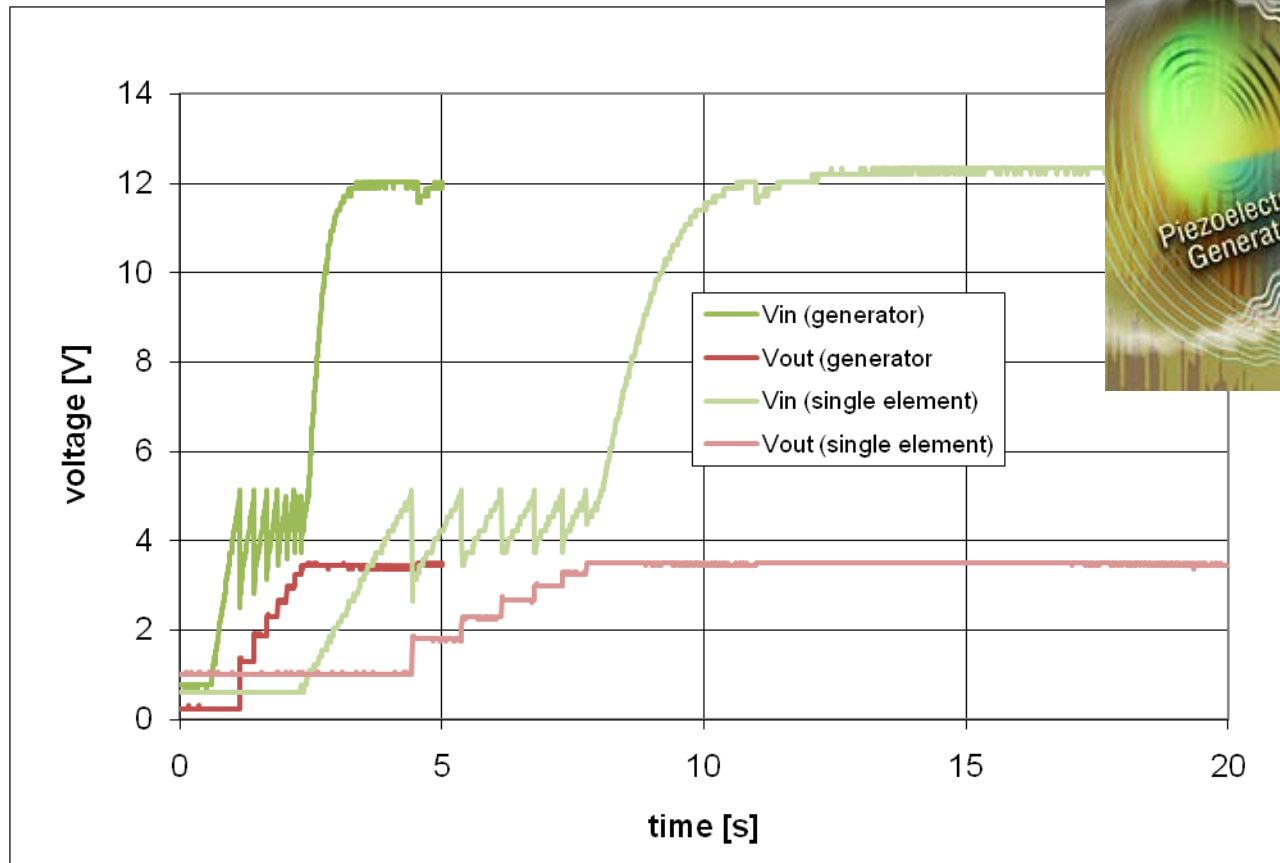
■ Results @ 1g,  $f_R$ , load resistor:

Generator	$P_{\max}$ [ $\mu\text{W}$ ]	U [V]	I [ $\mu\text{A}$ ]
Single element	104	5.5	19
Four element	310	4.3	71





# Proof of Concept – Electric transformer – LTC3588



[www.linearnews.com/photopost/data/500/medium/LTC3588.jpg](http://www.linearnews.com/photopost/data/500/medium/LTC3588.jpg)

# Conclusion and Outlook

- Commercial piezoceramic materials for generator applications available
- Wide range of
  - Charge constant
  - Voltage constant
  - Degradation resistance
- Proof of concept of SHM power generator successfully finished
- Next step is designing a new electronic modul to power low power electronics

